

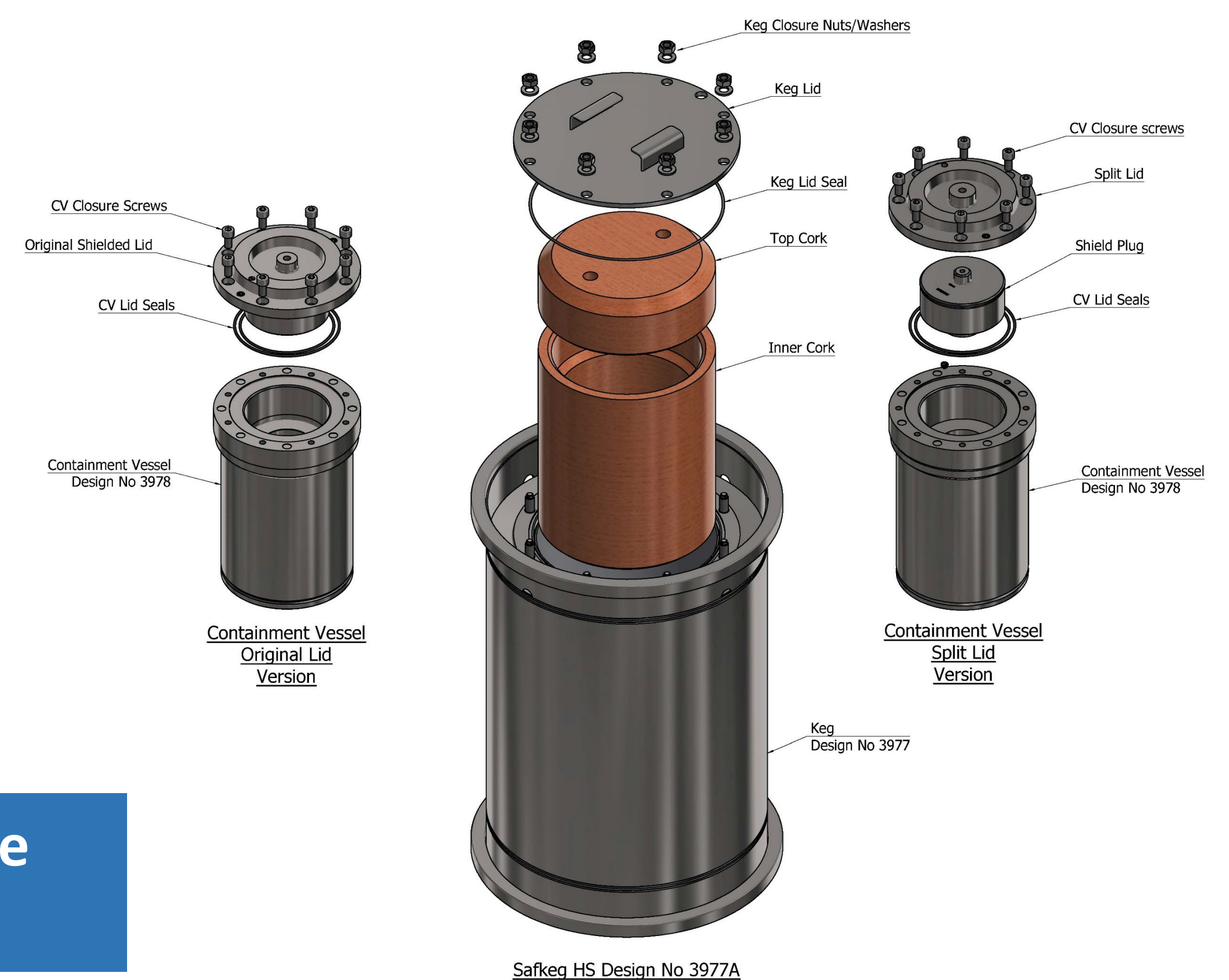
# Modifications to the HS Safkeg 3977A for Molybdenum 99 Contents



Trevor Tait, Mark Johnson and Ian Dingwall - Croft Associates



HS 3977A Package Configuration



Safkeg HS Design No 3977A

## Original HS 3977A Package (solid and gaseous contents)

The HS 3977A was originally conceived in 2008 to meet the need of US and international operators for a general-purpose Type B(U) container able to transport a wide array of radionuclides. The design development led to a full prototype and test programme commencing in 2010, which culminated in an initial issue of Certificate of Compliance by the NRC in early 2014

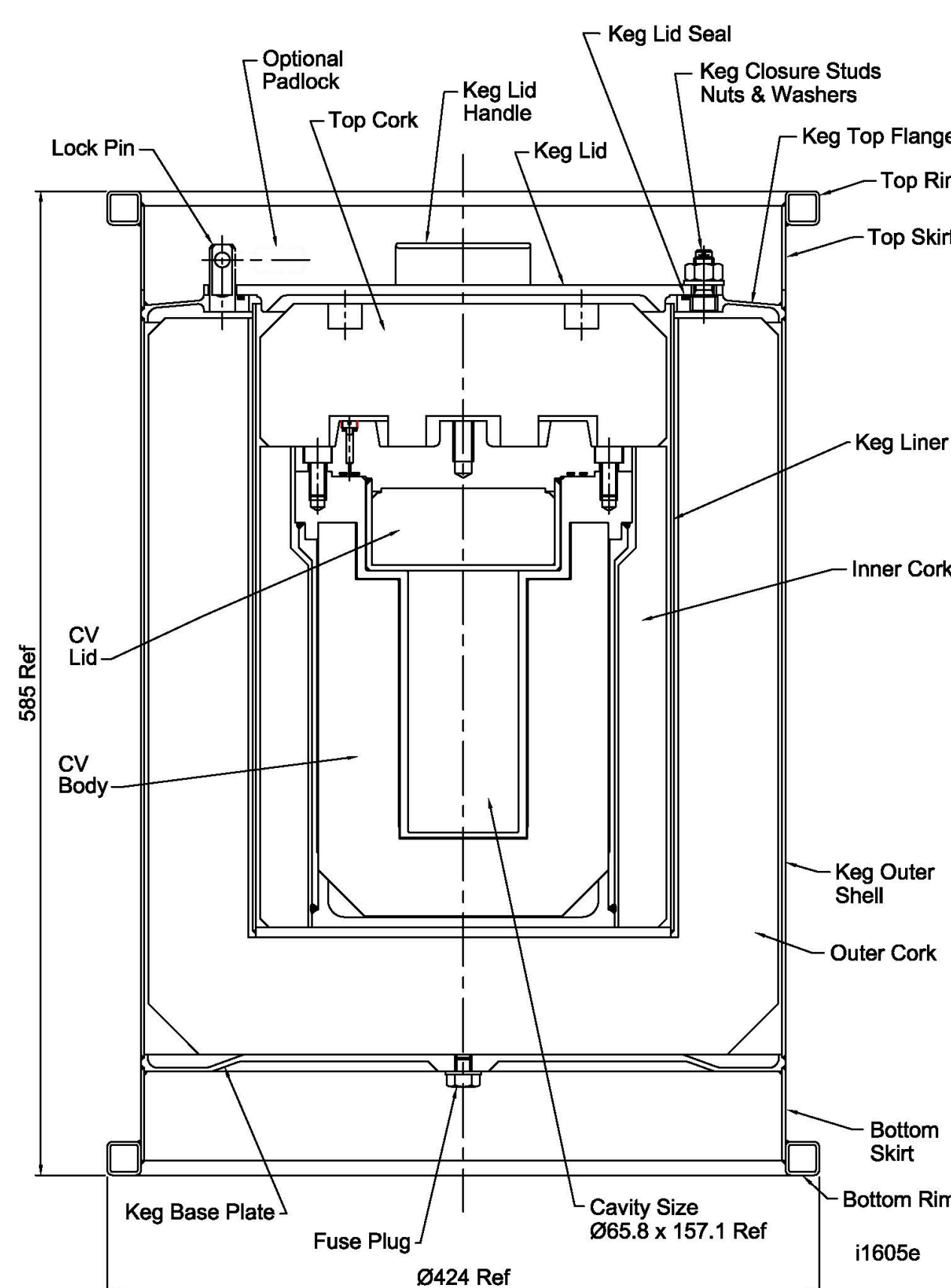
CV Body with  
integral DU  
shielding

One piece CV  
lid with  
integral DU  
shielding plug

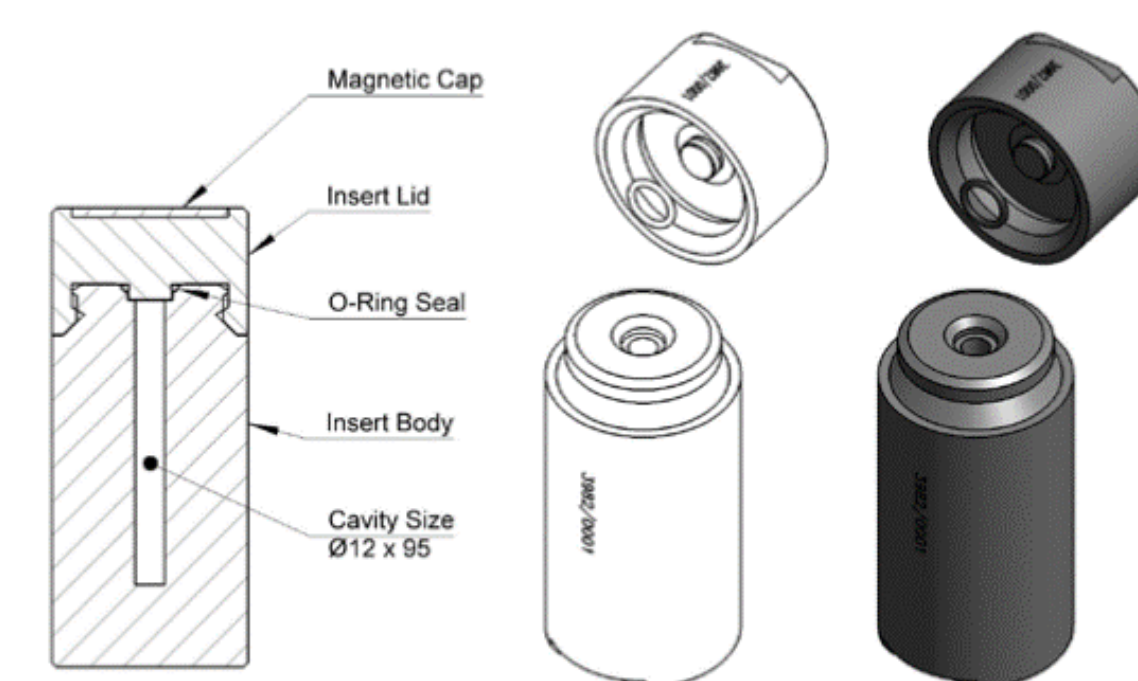


CV Design No 3978

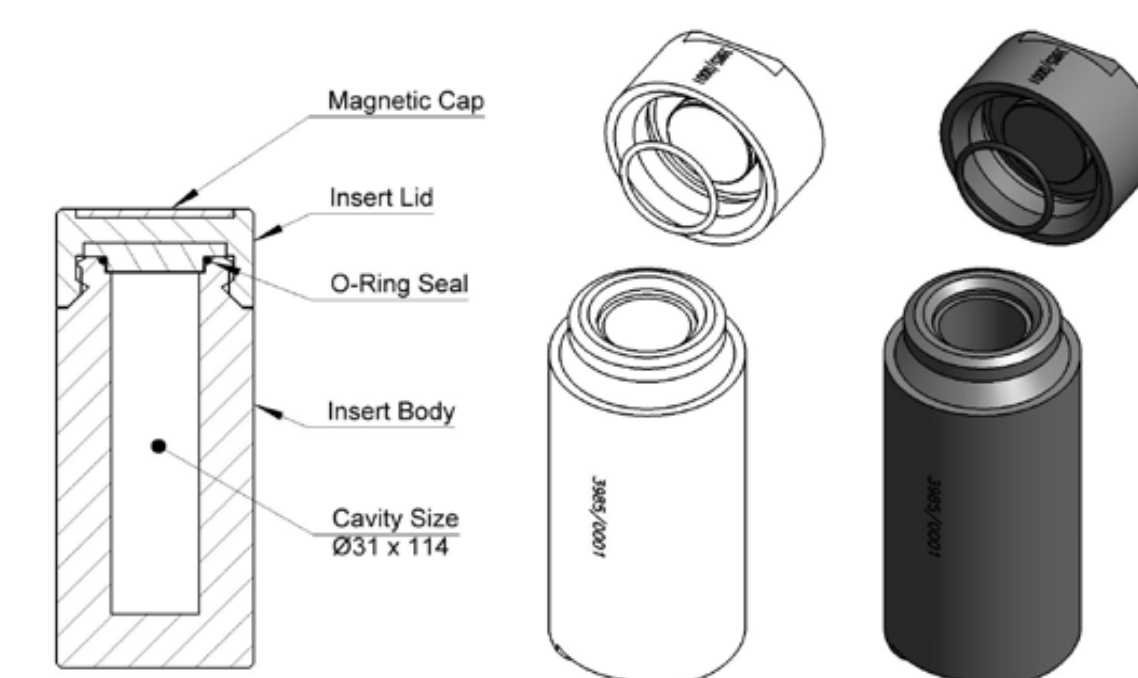
Original  
HS CV



Original HS Package  
Design No 3977A



CV Tungsten Insert  
Design No 3982



CV Tungsten Insert  
Design No 3985

With either the 3982 or 3985  
insert the original HS is licensed  
for multiple radionuclides in  
solid and gaseous form

|           |           |           |           |           |           |
|-----------|-----------|-----------|-----------|-----------|-----------|
| Ac<br>225 | Ac<br>227 | Ac<br>228 | Am<br>241 | As<br>77  | Au<br>198 |
| Ba<br>131 | C<br>14   | Co<br>60  | Cs<br>131 | Cs<br>134 | Cs<br>137 |
| Cu<br>67  | Hg<br>203 | Ho<br>166 | I<br>125  | I<br>129  | I<br>131  |
| In<br>111 | Ir<br>192 | Ir<br>194 | Lu<br>177 | Mo<br>99  | Na<br>24  |
| Np<br>237 | P<br>32   | P<br>33   | Pb<br>203 | Pb<br>210 | Pd<br>109 |
| Ra<br>223 | Ra<br>226 | Re<br>186 | Re<br>188 | Rh<br>105 | Se<br>75  |
| Sm<br>153 | Sr<br>89  | Sr<br>90  | Tb<br>161 | Th<br>227 | Th<br>228 |
| Ti<br>201 | W<br>187  | W<br>188  | Y<br>90   | Yb<br>169 | Yb<br>175 |

Kr  
79

Xe  
133

Kr-79 and Xe-133 in gaseous  
form only, within 3985  
insert, confined within  
sealed product container

## HS 3977A Design Modifications (addition of liquid contents)

Following the HS 3977A introduction in 2014, in the original configuration as described above, it quickly became apparent from client feedback and further market engagement that the package was ideally suited to the transportation of additional radionuclides such as I-131 and Mo-99. These isotopes are commonly transported in liquid solution form to service the rapidly expanding medical radioisotopes market. The Containment Vessel (CV) and inserts were therefore subject to design modifications, with the outer container unchanged from the original design, to allow transportation of Mo-99 and I-131 in liquid form

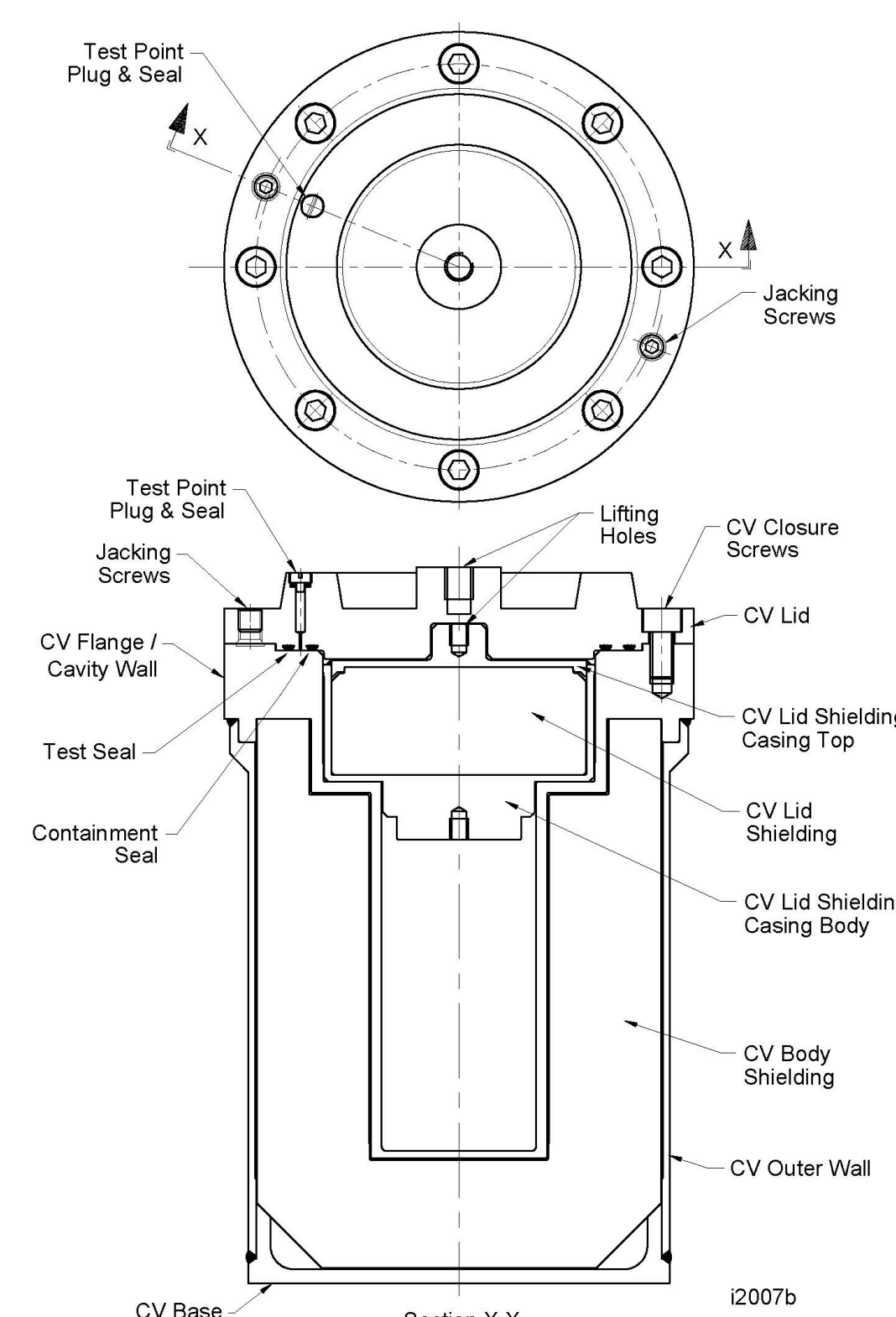
CV body  
design  
unmodified,  
integral DU  
shielding

Two piece CV  
lid with  
separate DU  
shielding plug

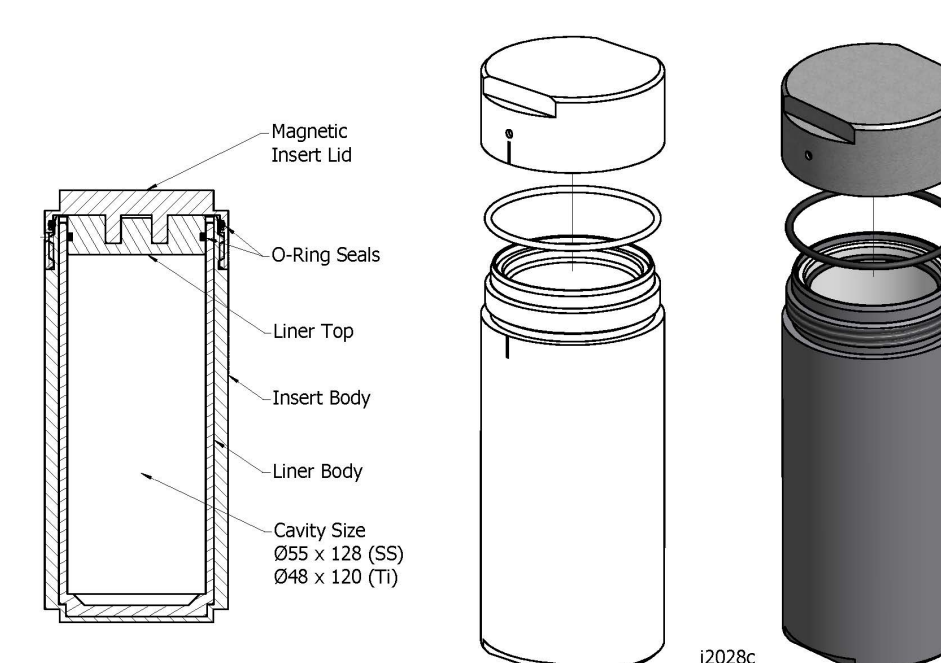


CV Design No 3978

Split Lid  
HS CV

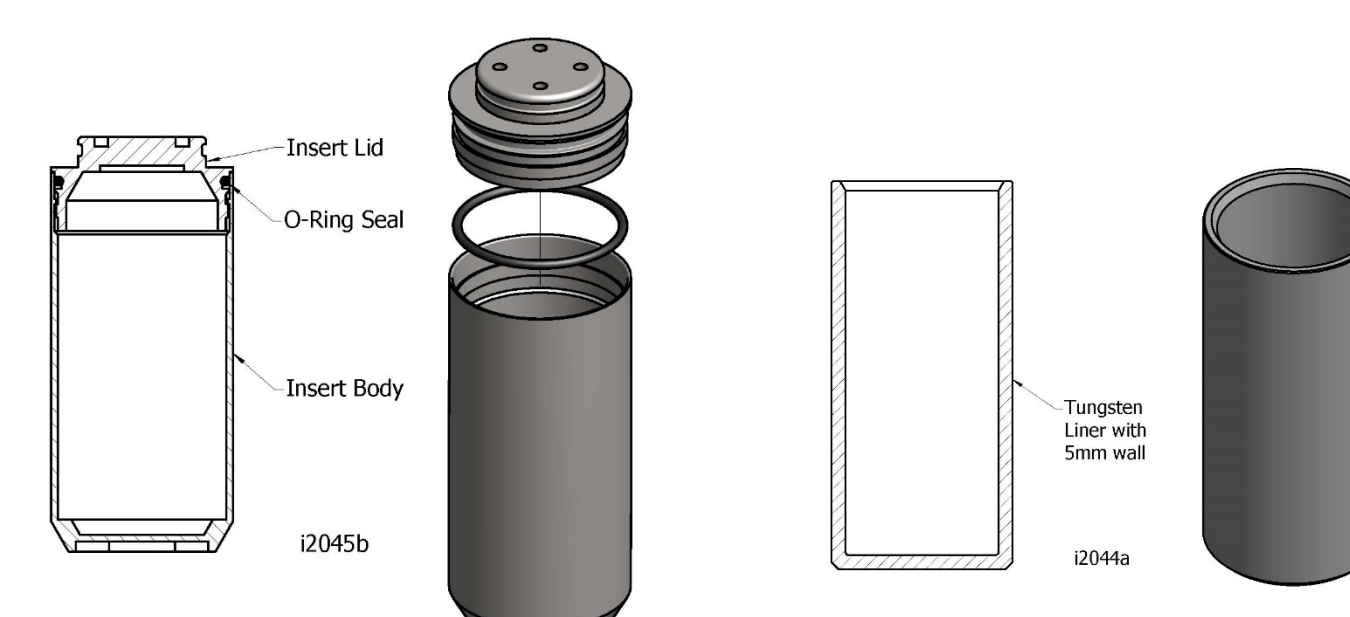


Split Lid HS CV  
Design No 3978



CV St Steel / Titanium Insert  
Design No 3987

I  
131



CV St Steel Insert and Tungsten Liner  
Design No 4081

Mo  
99

The 3987 insert, coupled  
with a suitable product  
container, is licenced to  
transport I-131 in liquid  
form. This insert may only  
be utilised with the  
original CV design

The 4081 insert, coupled  
with a suitable product  
container, is licenced to  
transport Mo-99 in liquid  
form. This insert may only  
be utilised within the  
modified split lid CV